

# SOLUBLE OIL GP General Purpose Soluble Metalworking Fluid

## Description

SOLUBLE OIL GP is a nitrite-free, phenolic free, boron and heavy metal free, bio-stable soluble oil. Containing emulsifiers, corrosion inhibitors, foam suppressants and other functional additives to impart the necessary performance for this category of product.

# Method of Use

1:10 - 1:30 maximum dilution rate.

#### Qualifications

SOLUBLE GP can be used on ferrous and non-ferrous metals in a wide variety of applications.

# **Applications**

In general all metal removal operations, cooling and machine tool lubrication is required.

Aluminium and its alloys	-	1:20	Free cutting steels	-	1:30
Cast irons	-	1:20	Cutting non-ferrous	-	1:25

#### Appearance

Amber/brown fluid.

## Pack Sizes

210 Litre Drum 20 Litre Pail 5 Litre